

INSTALLATION INSTRUCTIONS 15840E1 Front Drive Kit

NOTE: All directions are given with reference to the normal operator's position, i. e., as you sit on the tractor.

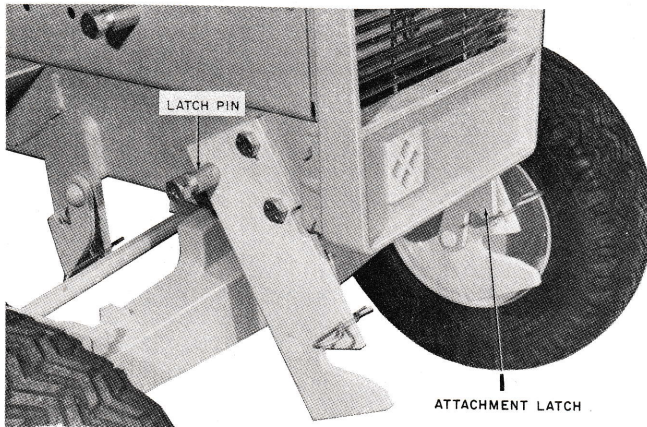


Figure 1

1. Mount the Front Attachment Bracket Assemblies on tractor. There is a Right and Left assembly. Mount so the latches are on the inside. When the Lift Assist Kit is used, install a latch pin in the rearmost hole instead of a bolt.

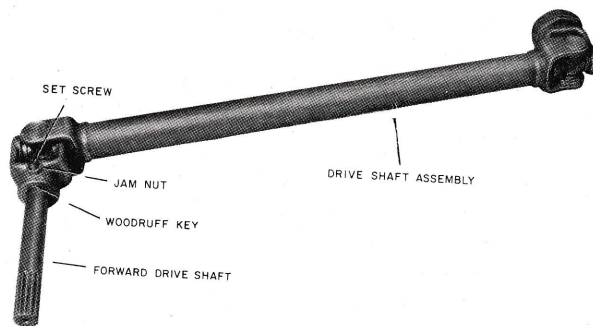


Figure 2

2. Install woodruff key in Forward Drive Shaft and mount in Drive Shaft Assembly. Secure in place with set screw and jam nut.

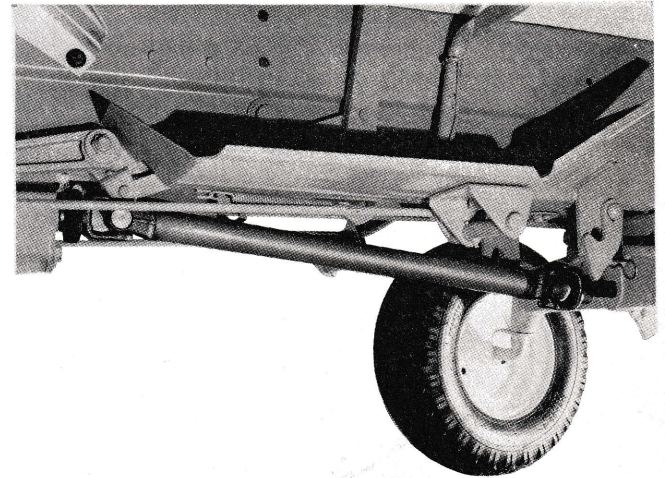


Figure 3

NOTE: On tractors with Serial Numbers prior to 6322A, remove bushings from front axle and replace with bushings in kit.

3. Remove dust caps from the front axle and insert the forward drive shaft and attach the drive shaft to the PTO on the transmission. Pull on the drive shaft to be sure it is locked on the PTO shaft.

Refer to attachment instructions for mounting of Pivot Rod Guide Weldment.